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The buzz in manufacturing these days is all doom and gloom. Plants are closing, work is outsourced to China and India, and the rust industry is dying in the U.S.

But don't tell that to Anthony Guglielmo, who launched **Metal Man Restoration**, a metal polishing and plating com-

pany, in 2003.

In three years, Metal Man Restoration has expanded from a 200-square-foot basement in Pelham, N.Y., to a 5,000-square-foot showroom and factory in Mount Vernon, N.Y.

It has grown from a one-man shop to having 10 full-time workers and three part-timers.

Also, its revenue spiked from \$90,000 in 2004 to \$250,000 in 2005 and is on target to hit \$600,000 in 2006.

Metal Man Restoration is proving that a well-run maker can build its business locally if it targets clients, delivers results and diversifies.

It's also the type of well-aimed niche strategy that defies the odds at a time when most manual work of this sort is outsourced to foreigners.

Guglielmo, for example, homed in on the fact that some highly sought jobs such as restoring historical buildings and meeting the needs of residential clients are better done in the U.S. than shipped overseas.

Guglielmo, 30, who has a master's degree in computer science from Pace University, quit his job as a market analyst at the Federal Reserve Bank in 2003 to open Metal Man Restoration. He yearned to become an entrepreneur, become his own boss and stop taking orders from managers who didn't always respect him. As a teenager, Guglielmo restored old cars and tapped those skills to start a metal polishing business while still working at the Fed.

In April 2003, he started his business in a basement in Pelham, N.Y. All he needed to open was a \$200 metal polishing machine and a \$3,000 sand blaster. He'd race home from the Federal Reserve Bank at 4 p.m., change into his overalls, grab a sandwich at a deli, and work from 5 p.m. until 10 p.m.

To generate business, Guglielmo went door to door in Pelham to grab a series of small jobs, including polishing brass and metals on silverware, lamps, outdoor furniture and antiques. On

ended up working eight hours for \$80. He figured he'd better learn to speed things up if he wanted to make a living.

Seeing that there was a growing market for a local metal polisher, he sought a loan from JP-Morgan Chase's Small Business unit. Guglielmo's application included a five-year plan that "showed how I wanted to grow the business by doing commercial and manufacturing work while retaining my residential customers," he said.

JPMorgan Chase issued him a \$34,000 loan through the Small Business Administration in 2003. "The majority of loans that we guarantee tend to be retail and service. Manufacturing is more research intensive and often carried more overhead to start up, whether new or involving buying an existing manufacturing business," explained John Miller, a spokesman for the SBA's New York district. But Chase "saw potential in his business model and liked his squeaky clean credit record." Guglielmo used the loan to move to a small retail space in Pelham and buy new equip-

Guglielmo secured a loan despite the metal finishing industry's tough times the last few years. "Outsourcing has significantly affected the (metal finishing) industry," noted Carrie Hoffman, executive director of the National Association of Metal Finishers, based in Washington, D.C. Outsourcing has "hurt businesses. Some have consolidated" to stay afloat. A lot of metal finishing is shipped to Mexico, China and India these days.

Hoffman figures 2,500 to 3,000 metal finishers remain in the U.S. To survive, many have turned to niche specialties such as chroming **Harley-Davidson-**HOI motorcycles, faucets and aerospace parts.

Guglielmo attributes the growing success of Metal Man Restoration to its diversification, not its niche specialty. "We do metal fabrication, electroplating, metal polishing and specialized repair work," he said.

His business is organized into three areas: commercial (which includes historical restoration), manufacturing and residential. "If we only did manufacturing, I wouldn't be talking with you," he said.

Guglielmo says about 50% of his business involves commer-

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As Metal Man's revenue started increasing, Guglielmo moved from the cramped Pelham store in April 2004 to an industrial park in Mount Vernon. He quit his job at the Federal Reserve Bank and focused on Metal Man. He bought a larger sand blaster and established separate rooms for welding, polishing and metal fabrication.

Guglielmo has been enterprising about finding ways to add to his business. For example, he attends local Westchester County home improvement and antique shows. Most of the work derived is residential.

Guglielmo started bidding on contract jobs involving historic restorations. He earned a \$25,000 contract to restore the lighting fixtures at Newark City Hall and secured restoration jobs at the New York City Police Department's One Police Plaza headquarters and at Columbia University's Butler Library.

Guglielmo keeps his prices competitive, which has let him win about 75% of all the competitive bids solicited. "If I know another company is charging \$1 to polish a lighting fixture, we'll charge 85 cents. If there are 5,000 pieces, we'll still turn a good profit," he said.

Metal Man also is working as a subcontractor for Bridge Metal, one of the largest metal fabricators on the East Coast. Bridge Metal, Guglielmo said, "does everything including widgets, Coca-Cola signs and picture frames."

Despite working for larger commercial and manufacturing companies, Metal Man continues to pursue residential work, which is the bedrock of the business and helps pays the bills.

"We do residential jobs for as little as \$100 and up to \$10,000. We still polish silverware, fix radiators, upgrade lighting fixtures, restore outdoor furniture," he said.

Defying the conventional wisdom that manufacturing is dying and foreign outsourcing rules in metal polishing, Metal Man Restoration keeps increasing its revenue.

"It's all about customer service," Guglielmo said. "I make sure we meet all customer expectations. If we finish metal for \$100 and the customer isn't happy, we'll redo it until we get it right. In the long run, customer happiness and diversification determine our success."